

INSTALLATION INSTRUCTIONS PVC STRIP CURTAINS – FACE FIXED

Issue No: 2
Date: 16/06/14

1. Tools Required

Measuring tape	Spirit level	Cutting knife
Square	Scriber	

2. Preparation

- Check construction, soundness and level/plumbness of door frame and jamb.
- Check opening measurements match curtain dimensions

NB: Face fixed curtains are designed to overlap door opening. The PVC strips are fitted onto bolts which slot into header rail

- Check lengths of PVC strip provided to determine correct fixing height for header.
- Ensure bottom of strip clears floor by 10mm (for pedestrian use) or 20mm (for forklift use)

3. Install The Header Rail

- After determining header rail height, install header rail horizontally and evenly above door opening – Check with level.
- Fit bolts provided inside header channel, sliding all bolts in from one end.

4. Install the PVC Strip

- AceDoors PVC strip is available in following sizes:
 - 100mm x 2mm
 - 200mm x 2mm
 - 300mm x 3mm
- Each strip is pre-punched to suit bolts and to give either 30% or 60% strip overlap. NB: AceDoors recommends 60% overlap for maximum hygiene and insect repellent efficiency.
- The PVC strips are slightly convex. The drawing below shows how they fit and interlock.



- Fit outside strip as shown above, with convex edge of strip turning in towards edge of doorway for tighter seal. Adjacent second strip is reversed to interlock.
- Fasten first strip (strip 1) flush with one end of header rail, using PVC strip washer and nut. Gently stretch strip.

- Repeat with remaining strips in following order, noting that last bolt hole in one strip overlaps first hole of adjacent strip:
Strip 3
Go back and hang Strip 2, place washers and nuts, stretch and lightly tighten.
Strip 5
Go back and hang Strip 4, place washers and nuts, stretch and lightly tighten.
- When all strips are in place, pull strips across from one side to other to make them taut and tighten nuts.
- Check to ensure that bottom of the strips clear the floor by correct distance. Trim bottom of strips if necessary.

NB: PVC strips may take short period of use to hang true and may stretch over time. If this occurs, re-trim as necessary to ensure correct clearance to floor.

5. Final Service Delivery Checks

- Ensure all fixings are tightened
- Ensure strip curtain does not touch the floor
- Ensure door arms move and return freely
- Ensure premises left in clean and secure condition

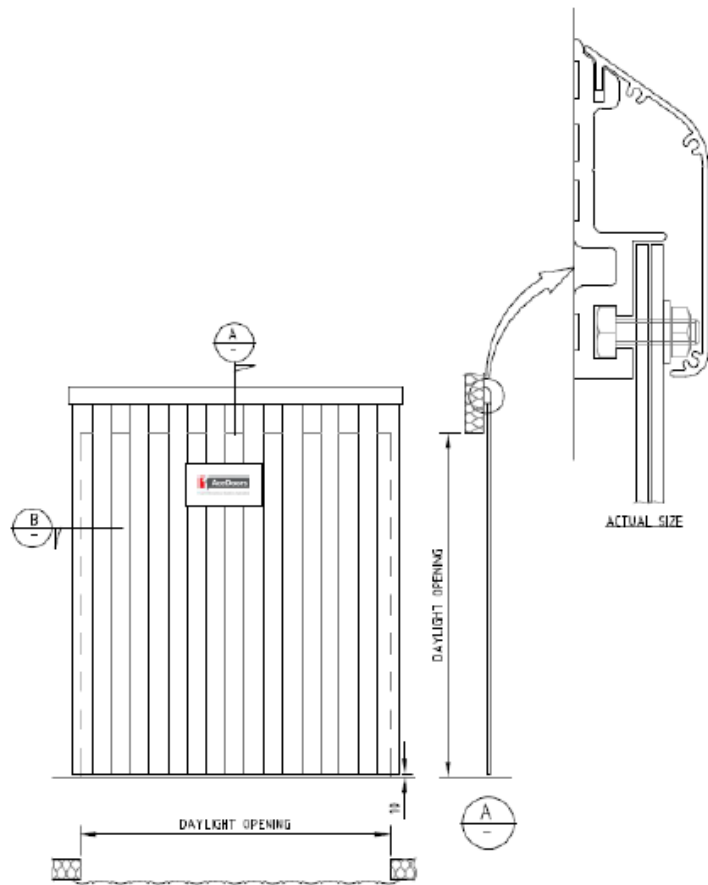
Client to be asked to observe PVC strip installation and operation for acceptance.

6. Acceptance

Client Signature _____
Name

Installer Signature _____
Name

Date _____



PVC STRIP CURTAIN
WALL MOUNTED

DWG NO: SC02